

FIG. 2

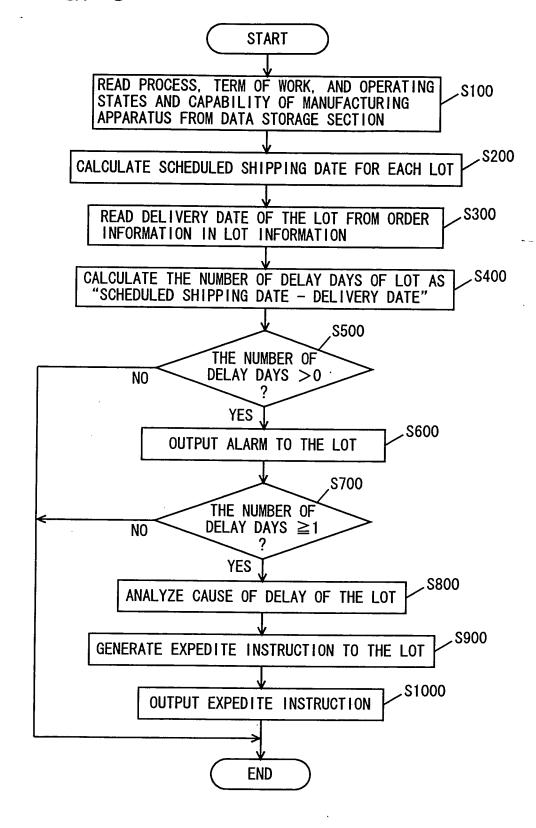
ORDER	PRODUCT	THE NUMBER OF ORDERS	DEL I VERY
NUMBER	NUMBER		DATE
SR01	M0001	100	2002/3/15
SR02	M0002	200	2002/4/1

F I G. 3

MODEL NO. OF APPARATUS	FACTORY	3/1	3/2	3/3	3/4	•••
E001	Α	100%	100%	100%	• • •	
P002	В	0%	50%	80%	• • •	

F I G. 4

LOT NUMBER	PRODUCT NUMBER	PROCESSES	THE NUMBER OF PROCESSES		SCHEDULED SHIPPING DATE
LOT01	M0001	900	50	10 DAYS	2002/3/14
LOT02	M0001	800	60	12 DAYS	2002/3/16
LOT03	M0002	500	100	16 DAYS	2002/3/20
LOT04	M0002	100	100	35 DAYS	2002/4/8



F I G. 6

DETERMINATION) Yo	NG→EXPED1TE	OK → CEASE	7 DAYS NG→EXPEDITE
DELIVERY THE NUMBER OF DELAY DAYS (= SCHEDULED COMPLETION DATE DATE)	-1 DAY	1 DAY	-12 DAYS	7 DAYS
DEL I VERY Date	2002/3/15	2002/3/15	2002/4/1	2002/4/1
REMAINING SCHEDULED TERM OF SHIPPING WORK DATE	10 DAYS 2002/3/14 2002/3/15	2002/3/16	2002/3/20	2002/4/8
REMAINING TERM OF WORK	10 DAYS	12 DAYS	16 DAYS	35 DAYS
THE REMAINING NUMBER OF TERM OF PROCESSES WORK	09	09	100	100
PROCESSES	006	800	200	100
PRODUCT NUMBER	M0001	M0001	M0002	M0002
LOT NUMBER	L0T01	L0T02	L0T03	L0T04

F I G. 7

LOT NUMBER	PRODUCT NUMBER	LOT PRODUCT PROCESSES NUMBER	THE NUMBER OF PROCESSES	REMAINING TERM OF WORK	THE REMAINING THE NUMBER OF PROCESSES WORK DELAY DAYS	MAIN CAUSE OF DELAY	COUNTERMEASURE
L0102 M0001	M0001	800	09	60 12 DAYS		1 DAY PROGRESS DELAY (FXTENSION OF TERM OF WORK)	EXPEDITE PROGRESS
L0T04 M0002	M0002	100	100	35 DAYS	7 DAYS	7 DAYS POST-PROCESS CAPABILITY RESTRICTION	RE-CHECK CAPABILITY, INCREASE PATH

